



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.1403
Job Sheet 184904



Part No: 647.1403

Job Qty: 4 ea

Part Name: Upper Cutter Assembly, U-Channel



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/18/18

Job Tracking No:

Due Date: 10/23/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 647.1403 REV D IPP REV:A NEW ISSUE JFS 13/07/03 VERIFY BY: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		10/23/18	0.00	0.00	Start Up Stores/Pkg-2		OCT 18 2018
110	Packaging	4 pcs		10/23/18	0.00	0.00	Packaging1-1		OCT 18 2018
120	Small Fab	4 pcs		10/23/18	0.00	1.90	Small Fab-1		
130	QC	4 pcs		10/23/18	0.00	0.00	QC5		OCT 22 2018 68
140	Packaging	4 pcs		10/23/18	0.00	0.00	Packaging3-1		OCT 22 2018 89
150	QC21-SA	4 Ea		10/23/18	0.00	0.00	QC21		

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2. A/R RTV LOCTITE
Descriptions: 598: exp. date:

140 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

DAS
21
9-88

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9702	Cutter Sub Assembly (U Channel)	4 Ea (1 ea)	90-Start up Operation	5128802
647.1510	Upper Deflector	4 Ea (1 ea)	90-Start up Operation	5030755
MS21042L08	Nut	12 Ea (3 ea)	90-Start up Operation	5100409
MS27039-08-19	Screw	12 Ea (3 ea)	90-Start up Operation	5044235
NAS1149FN832P	Washer	24 Ea (6 ea)	90-Start up Operation	5100408

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.9702	4	4	0
	647.1510	4	6	0
	MS21042L08	12	2,090	0
	MS27039-08-19	12	1,825	0
	NAS1149FN832P	24	2,987	0

Part Specifications

Specifications could not be found.



Container No: S119516



Part: 647.1403

Job No: 184904

Serial No/Batch: S119516

Revision: D

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/18/18